

TABLE 9S.4: Task Assignments to Work Stations

WORKSTATION	TASK ASSIGNMENT	TIME REMAINING (IN MINUTES)	IDLE TIME (IN MINUTES)
I	A	$4 - 4 = 0$	0
II	C B	$4 - 2 = 2$ $2 - 2 = 0$	0
III	D E	$4 - 3 = 1$ $1 - 1 = 0$	0
IV	F	$4 - 4 = 0$	0
V	G H	$4 - 3 = 1$ $1 - 1 = 0$	0
VI	I J	$4 - 3 = 1$ $1 - 1 = 0$	0
VII	K	$4 - 3 = 1$	1